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L&I PRECISION, INC.
Lansdale, PA (Northwest of Philadelphia)

1440 Cowpath Rd. • Hatfield, PA 19440 • 800/233-6898 • Fax: 215/361-9212

NOTICE: After (28) successful years in the sheet metal fabrication business, Mr. Leslie Young has decided to retire and completely liquidate all assets of L&I Precision, Inc. Everything in the auction is owned by L&I Precision, Inc. and will sell to the highest bidder regardless of price and as always, **never a Buyer's Premium!**

LOCATION: The auction will be conducted at L&I's fabrication facility, located at 805 West 5th Street, Lansdale, PA 19446

TERMS: Payment in full is required on sale day by cash, certified funds, or check with a bank letter of guarantee. Sample letter of guarantee: "We hereby guarantee the payment of our customer _____ written on his account up to _____ dollars for purchases at your auction sale on October 5, 2006 All guaranteed checks should be made payable to Hunyady Auction Co. **As always there will not be any Buyer's Premium charged!**

INSPECTION: Items will be available for inspection beginning Monday, October 2 from 8:00 a.m. until 5:00 p.m. or sale day morning from 8:00 a.m. until 9:00 a.m.

REMOVAL: After complete payment, all sale items may be removed on sale day as long as the removal activity is not disruptive to the sale and only until 5:00 p.m. Items may also be removed Friday, October 6 and Monday, October 9 through Wednesday, October 11. All items must be removed no later than Wednesday, October 11, 2006 at 5:00 p.m.

SPECIAL LOADOUT NOTICE: A qualified, professional rigger has been contracted to perform the dismantlement and loading of the larger equipment. The loading dates of these machines will be Monday and Tuesday, October 9 and 10. The loadout fees will be added directly to purchasers invoice. Please contact Hunyady Auction Co. for specific list and loadout fees.

SALE SITE DIRECTIONS: FROM PA TURNPIKE (Northeast Extension – Interstate 476): Exit #31 (Lansdale) Through toll booth to traffic light and turn left onto Summeytown Pike. Immediately turn, at next traffic light, onto Towamencin Avenue and follow to traffic light. Turn left onto Forty Foot Road. Continue (1.2) miles and turn right onto Welsh Road (Route 63 East). Follow Route 63 East (1.8) miles and turn left onto North Cannon Avenue. Continue (0.3) miles and turn left onto West 5th Street (before railroad tracks) Take 2nd right into industrial complex. L&I is the building located in the rear toward the right.

FROM ROUTE 309 IN COLMAR: Turn onto North Broad Street (at Yum Yum Donuts) follow approximately (1.8) miles and turn right onto West 7th Street and follow to end. Turn left onto North Cannon Avenue and proceed over railroad tracks and turn right onto West 5th Street. Take 2nd right into industrial complex. L&I is the building located in the rear toward the right.

PARKING: There is not parking available within the industrial complex. Parking is available on-street along West 5th Street and surrounding roads. Additional Parking is available in the vacant lot located on Cannon Avenue along the railroad tracks across from Molettiere's Sports Bar.

AIRPORT INFORMATION: This area is serviced commercially and privately through both the Philadelphia and Lehigh Valley International Airports. Rental cars are available.

MOTEL INFORMATION: Best Western Kulpville (215) 368-3800 • Comfort Inn Montgomeryville (215) 361-3600 • Holiday Inn-Fort Washington (215) 643-3000

PA AUCTION LICENSE NO: AY000281

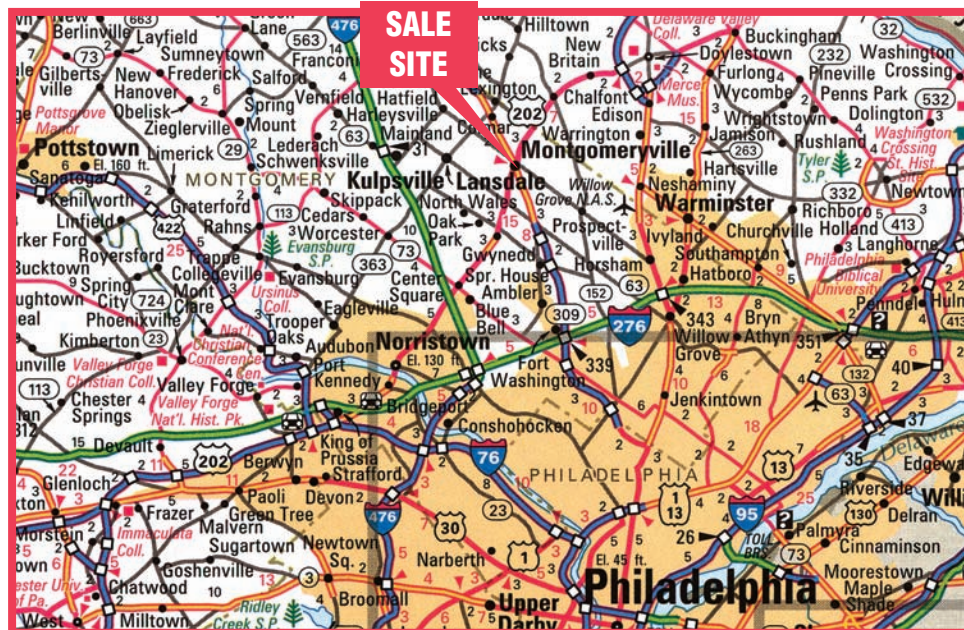
SALE SITE PHONE NUMBER: (215) 362-0666 (After September 25th)

Inquiries Prior To This Date Can Be Addressed From Our Main Office (800) 233-6898

SALE SITE FAX NUMBER: (215) 362-2858



EUROPEAN PRESS BRAKE DIES



ABSOLUTE AUCTION

COMPLETE LIQUIDATION

THURSDAY, OCT. 5, 2006 - 9:00 AM

NO BUYERS PREMIUM



L&I PRECISION, INC.
Lansdale, PA (Northwest of Philadelphia)

'99 STRIPPIT CNC TURRET PUNCH



'95 AMADA
50 TON
HYDRAULIC
PRESS BRAKE



DARLEY
HYDRAULIC
SHEAR



'93 GUIFIL 66 TON
HYDRAULIC
PRESS BRAKE



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PUNCH PRESSES AND TOOLING

1999 STRIPPIT/LVD Model 1250H/20 CNC Turret Punch Press, s/n 073120699, equipped with 23 ton punching capacity, 20-station turret, (2) auto indexing stations, 62"x87" roller ball table, manual clamps and G.E. Fanuc Series 0-PC CNC controls, s/n 3000010213. In good condition. [\(Purchased New\)](#)



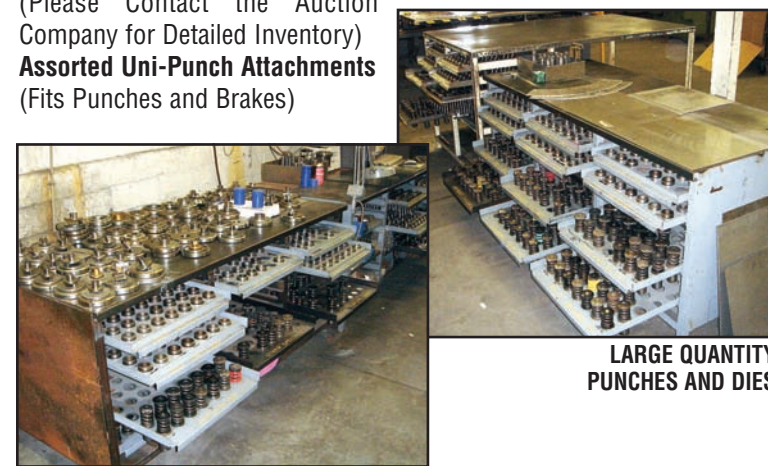
'99 STRIPPIT CNC TURRET PUNCH PRESS



'85 AMADA SPH-30C

1985 AMADA Model SPH-30C, 30 Ton Hydraulic Punch/Brake Press, s/n 308909, equipped with C-type frame, bending and punching capability, 20.1" throat, 15.4" between uprights, 3.94" stroke length, 20.5" open height, 16"x28" T-slot table, punch holders, (2) foot pedal controls, Amadan-SS 104 8"x50" power feed table, and Amadan-SS System II NC controls. In good condition. [\(Purchased New\)](#)

1983 AMADA Model SP-30, 30 Ton Hydraulic Punch Press, s/n 304292, equipped with C-type frame, 18" throat, 10" between uprights, 3 5/64" stroke length, 11 27/64" open height, 21"x24" T-slot table, punch holders, foot pedal control, Amadan-SS 104 8"x50" power feed table, and Amadan-SS System II NC controls. In good condition.
NIAGARA Model A1 3/4 O.B.I. Punch Press, s/n 18553, powered by 3/4HP electric motor, equipped with foot pedal control. In fair to good condition.
JOHNSON O.B.I. Punch Press, s/n not available, powered by 2HP electric motor, equipped with 10"x18" table. In fair condition.
VERY LARGE Assortment of Punches, Dies, and Louver Dies of various shapes and sizes (To Be Sold Separately As One Lot) (Please Contact the Auction Company for Detailed Inventory)
Assorted Uni-Punch Attachments (Fits Punches and Brakes)



LARGE QUANTITY PUNCHES AND DIES

PRESS BRAKES AND TOOLING

1995 AMADA Model RG-50, 50 Ton Hydraulic Press Brake, s/n 50508902, equipped with 78.8" bed, 59.9" between uprights, 15.76" throat depth, 3.94" stroke length, 14.58" open height, (10) punch holders, and Amada NC9-EX II back gauge controls. In good condition. [\(Purchased New\)](#)



'93 GUIFIL PE20-60

NIAGARA Model IB65-6-8, 65/100 Ton Mechanical Press Brake, s/n 49233, equipped with 96" bed, 78" between uprights, 8" throat, 3" stroke, 5" ram adjustment, 12" shut height, and Autogauge G24 back gauge, s/n 05862109. In good condition.

CHICAGO Model 131, 11 Ton Mechanical Press Brake, s/n LW7580, powered by 1/2HP electric motor, equipped with 48" bed, 6" throat, and 31" between uprights. In good condition.

LARGE Assortment of European and American Press Brake Dies

HYDRAULIC SHEAR AND NOTCHERS



DARLEY S3104

1984 AMADA Model CS-220, 10 Ton Hydraulic Notcher, s/n 544809, equipped with 1/8" capacity, 8 5/8"x8 5/8" blade length, 7/8" ram stroke, 31"x42" T-slot table, and foot pedal control. In good condition. [\(Purchased New\)](#)

J.F. KIDDER #43 "The Little Blacksmith" Bench Mounted Manual Notcher, s/n not available, equipped with 12"x30" table. In good condition.



INSERTION PRESS AND DEBURRER

1996 PEMSERTER Series 1000, 8 Ton Fastener Insertion Press, s/n 1000-E358, equipped with 20" throat, feed hopper with gravity feed system, batch counter, foot pedal control, and Sysmac C28K-CDR-A Omron PLC. In good condition. [\(Purchased New\)](#)

1997 FALLS PRODUCTS Model D-BUR-R 131 Deburring Machine, s/n 2628, powered by 1/4HP electric motor. In good condition.

'96 PEMSERTER INSERTION PRESS



'95 AMADA RG50

1993 GUIFIL Model PE20-60, 66 Ton Hydraulic Press Brake, s/n 013436, equipped with up-acting 80" bed, 60" between uprights, 16" throat, 3.9" stroke, (9) universal punch holders, and Automec CNC 1000/G24 back gauge, s/n 03944964. In good condition. [\(Purchased New\)](#)



NIAGRA 65-100 TON MECHANICAL

MILLING MACHINES, LATHES, AND TOOLING



1996 BRIDGEPORT Series I Vertical Milling Machine, s/n 273969, head drive s/n 2J133351, powered by 2HP electric motor, equipped with 4200 RPM variable speed spindle, power feed, 9"x48" T-slot table, and Accurite III DRO, s/n 380583. In good condition. [\(Purchased New\)](#)

BRIDGEPORT Vertical Milling Machine, s/n 12BR67777, head drive s/n J59077, powered by 1HP electric motor, equipped with power feed, 9"x32" T-slot table, and Mitutoyo GML-3705WEC DRO, s/n 600530. In good condition.

'96 BRIDGEPORT SERIES I

LEBLOND Model Regal Engine Lathe, s/n 11C1102, equipped with 45-1800 RPM speed, 15" swing, 54" centers, 72" bed, and 10" 3-jaw and 4-jaw chucks. In fair to good condition.

SOUTH BEND Model CL8187AB Tool Room Lathe, s/n 13363RKX16, equipped with (3) speeds, 10" swing, 3-jaw and 4-jaw chucks, and 48" bed. In fair to good condition.

Milling Machine Accessories To Include: #3 Right Angle Head Attachment • Degree Head Attachment • Indexing Head • Boring Heads • Chucks • Assorted End Mills, Milling Cutters, Taps and Drills

ROLL FORMERS AND FINGER BREAK

1996 MSC Model X-5016 Manual Roll Former, s/n 08201, equipped with 1.6x1270mm capacity, 50" length, and 3" rolls. In good condition.

PEXTO Model 382-D Bench Mounted Manual Roll Former, s/n 193-10-79, equipped with 22-gauge capacity, 30" length, and 2" rolls. In good condition.

DI-ACRO #24, 24" Bench Mounted Manual Finger Brake, s/n FB-1772. In fair to good condition.

GRINDING, SANDING, AND SAWS



1999 DCM Model PDG Punch & Die Grinder, s/n 4429999, powered by 5HP grinding spindle motor, equipped with 3-jaw chuck, 18" rotary table, PLC autofeed control, and coolant system. In good condition.

BOYER-SCHULTZ Model 612 Surface Grinder, s/n 13655, equipped with X & Y axis controls, Walker Ceramax 6"x12" magnetic table, and cabinet-type base. In good condition.

'99 DCM PUNCH & DIE GRINDER

1989 AMADA/TIMESAVER Model AEM, 37" Belt Sander/Dust Collector, s/n MA48975037, equipped with 36" feed belt with 1HP electric motor and Air Sentry ASFC5 dust collector, s/n 03863, with 5HP electric motor. In fair to good condition

ZERO MFG. CO. Model BNP 55-6 Sandblast Cabinet, s/n 32352. In good condition.

POWERMATIC Model 33B Vertical Belt Sander, s/n 7933068, equipped with 6" belt and 7"x17 1/2" table. In good condition.

HAMMONS Model 3R Pedestal Mounted Abrasive Belt Sander/Polisher, s/n 2083, powered by 2HP electric motor, equipped with 4" belt sander and 10" dia. polishing wheel. In fair condition.

1990 EISELE Model VMS-1, 10" Circular Cold Saw, s/n 91131, powered by 1.34/1.2HP electric motor, equipped with 40-80 RPM and manual operation. In good condition.

DELTA 10" Cold Saw, s/n 41-96-28, powered by 3HP electric motor, equipped with coolant system. In fair condition.

1989 DOALL Model C-916M, 9"x16" Horizontal Metal Cutting Band Saw, s/n 47089406, powered by 2HP electric motor, equipped with manual operation and 159" band length. In good condition.

DOALL Model 1612-0, 16" Vertical Band Saw, s/n 277-721218, powered by 7.5HP electric motor, equipped with variable blade speed, 125" band length, 24"x24" tilting table, and DBW-15 blade welder/grinder. In good condition.



LEBLOND ENGINE LATHE

WELDING EQUIPMENT AND PLASMA CUTTER

TRW/NELSON Model NCD Type 100-000 Stud Welder, s/n 00290013, with welding rod and gun. In good condition.

AMERICAN Model A/P 50-24, 50KVA Spot Welder, s/n 4822964, equipped with 30" throat, foot pedal control, and Tweco TC900 chiller. In good condition.

AMERICAN INDUSTRIAL EQUIPMENT Model LORS R/A 130AR, 30KVA Spot Welder, s/n 66631996, equipped with 18" throat and foot pedal control. In good condition.

1995 LINCOLN Model Square Wave Tig 255 Tig Welder, s/n 10022-U195010948. In good condition.

LINCOLN Model Idealarc TIG-300/300 AC/DC Tig Welder/Generator, s/n AC-382442. In good condition.

1988 ESAB/AIRCO Model DIP-PAK200, 200 Amp Mig Welder, s/n DH807117, mounted on cart. In good condition.

ESAB/AIRCO Model PCS-53 Plasma Cutter, s/n P1408-164. In good condition.

BERNARD Water Cooler. In good condition.

AIR COMPRESSORS AND DRYER

KELLOGG-AMERICAN Model B331B Horizontal Shop Compressor, s/n N806140, powered by 5HP electric motor, equipped with 200 gallon tank. In good condition.

SAYLOR-BEALL Model 735-80 Horizontal Shop Compressor, s/n 5A-104-g0, powered by 5HP electric motor, equipped with 200 gallon tank. In good condition.

KELLOGG-AMERICAN Model B331UB Vertical Shop Compressor, s/n N628524, powered by 5HP electric motor, equipped with 200 gallon tank. In fair to good condition.

NORGREN Model D10-100-0040 Compressed Air Dryer, s/n 911209601.

FORKLIFT



CLARK 3,000#

CLARK Model C50030, 3,000# Cushion Tired Forklift, s/n 23511636771277, powered by 4 cylinder LPG engine, equipped with 2-stage mast with hydraulic side shift, 130" lift height, 48" forks with extensions, FOPS canopy, and solid tires. In good condition.

SUPPORT EQUIPMENT

WEG Hydraulic Power Unit • (4) Bench-Top Drill Presses • **CHICAGO** Rivet Press • (2) Arbor Presses • Dual Wheel Bench and Pedestal Grinders • Welding Tables • Metal Cabinets and Shelves • Stationary and Portable Work Tables • Material/Shop Carts • Forklift Dump Hopper • Aluminum Loading Dock Ramp • **DETECTO** 1,000# Scale • **DAYTON** 500# Electric Hoist • Bar Clamps • Pallet Jacks • Banding Carts • Hand Trucks • Quantity of Sheet Metal and Steel Stock

HAND TOOLS

Porta Band Saws • Reciprocating Saw • Circular Saw • Electric Drills • Angle Grinders • Pneumatic Grinders and Sanders • Belt Sanders • Rivet Guns • Pipe Wrenches • Bolt Cutters • Porta Power • Bench and Machinist Vises • Portable Work Lights and Shop Fans • Air Hose and Power Cords • Assorted Sanding and Grinding Accessories • Portable Space Heater • Johnson Bar

CALIBRATION AND INSPECTION EQUIPMENT

24"x36" Granite Top Inspection Table • **CHAMFER** Gauges • Hole Calibration Sets • Block Gauge Sets • 90° Angle Blocks • Radius Gauge Set • Height Indicators • Inside and Outside Calipers • Micrometers • Depth Gauges